



WATER PUMP

Model SDE041

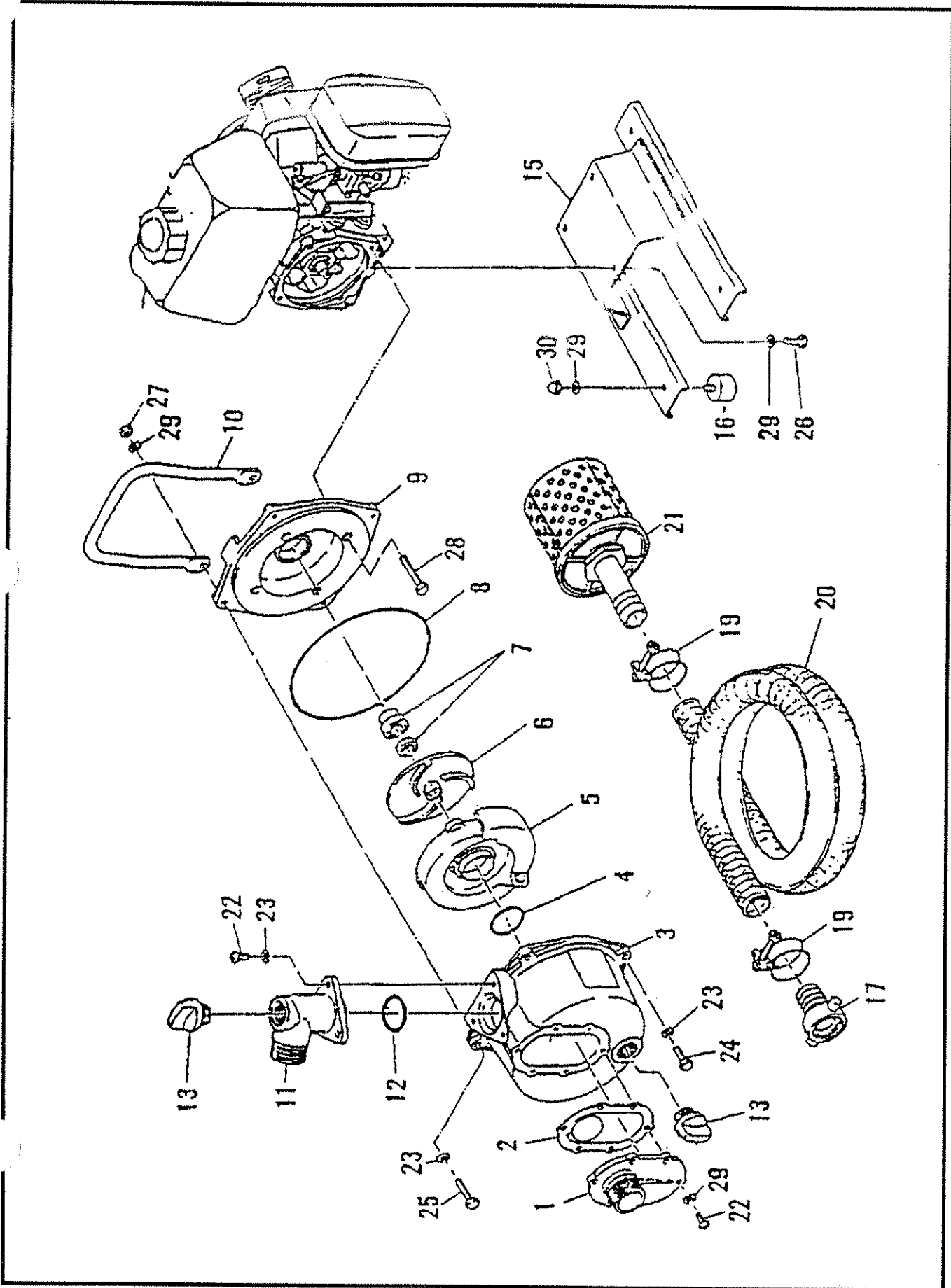
PARTS MANUAL

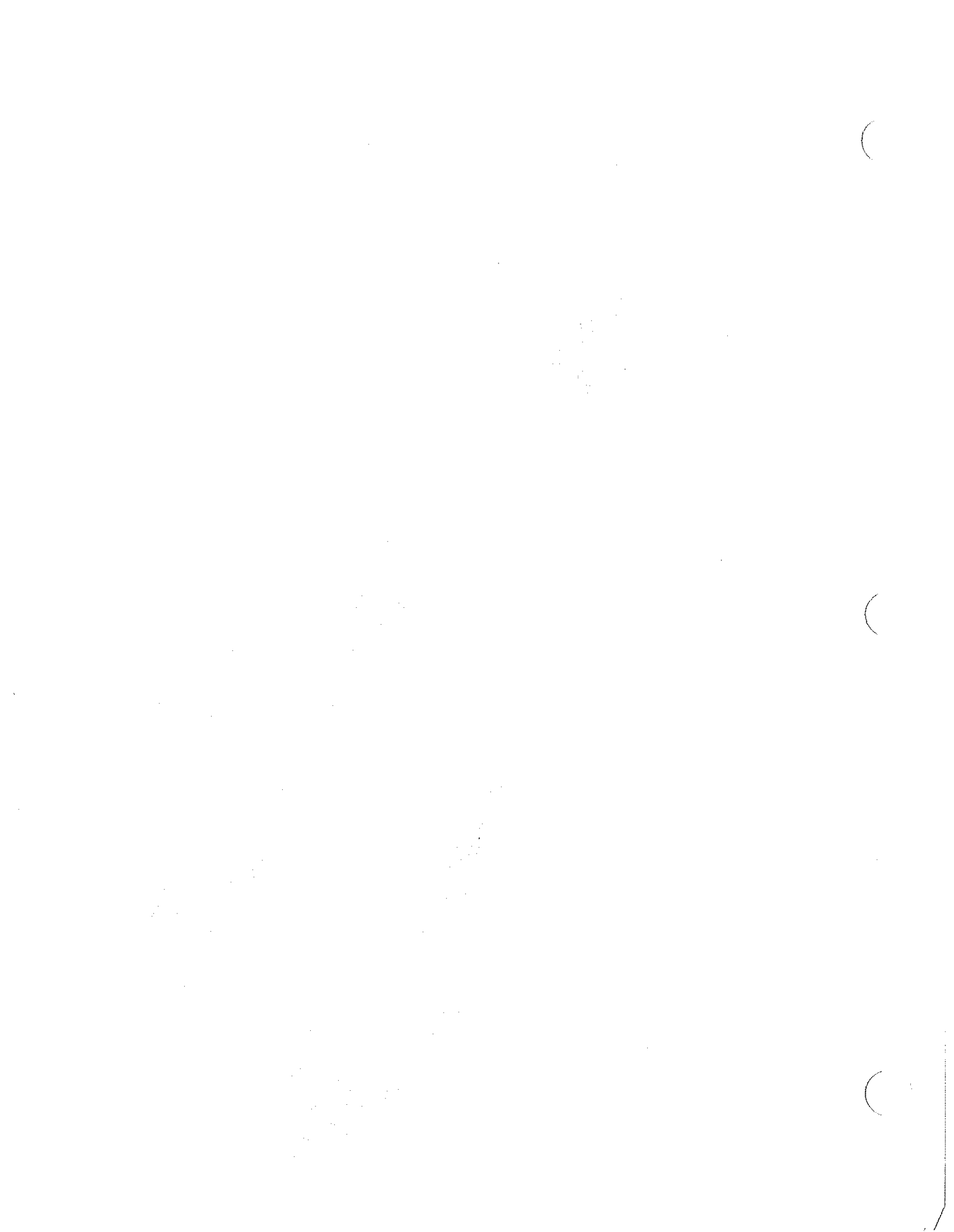
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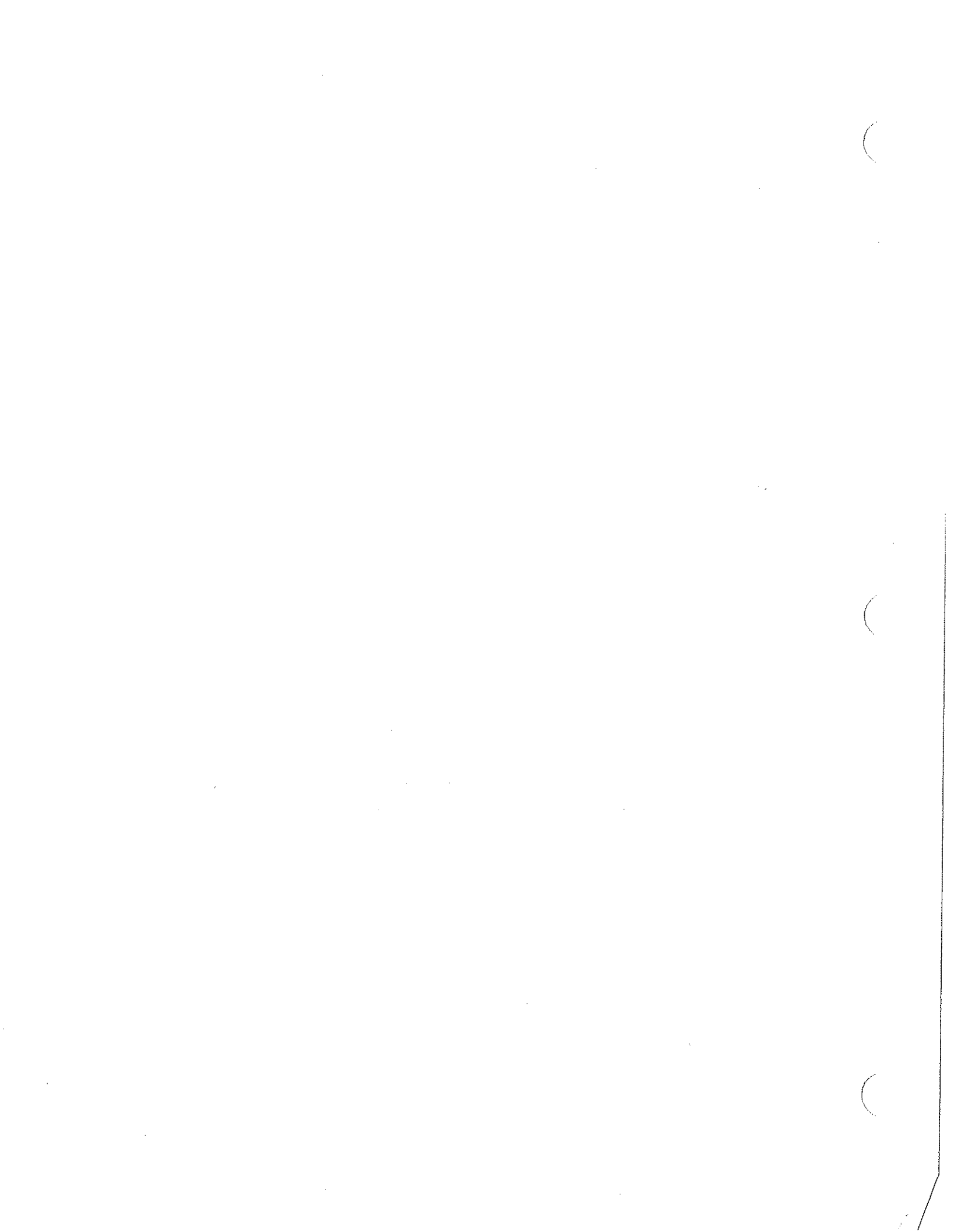
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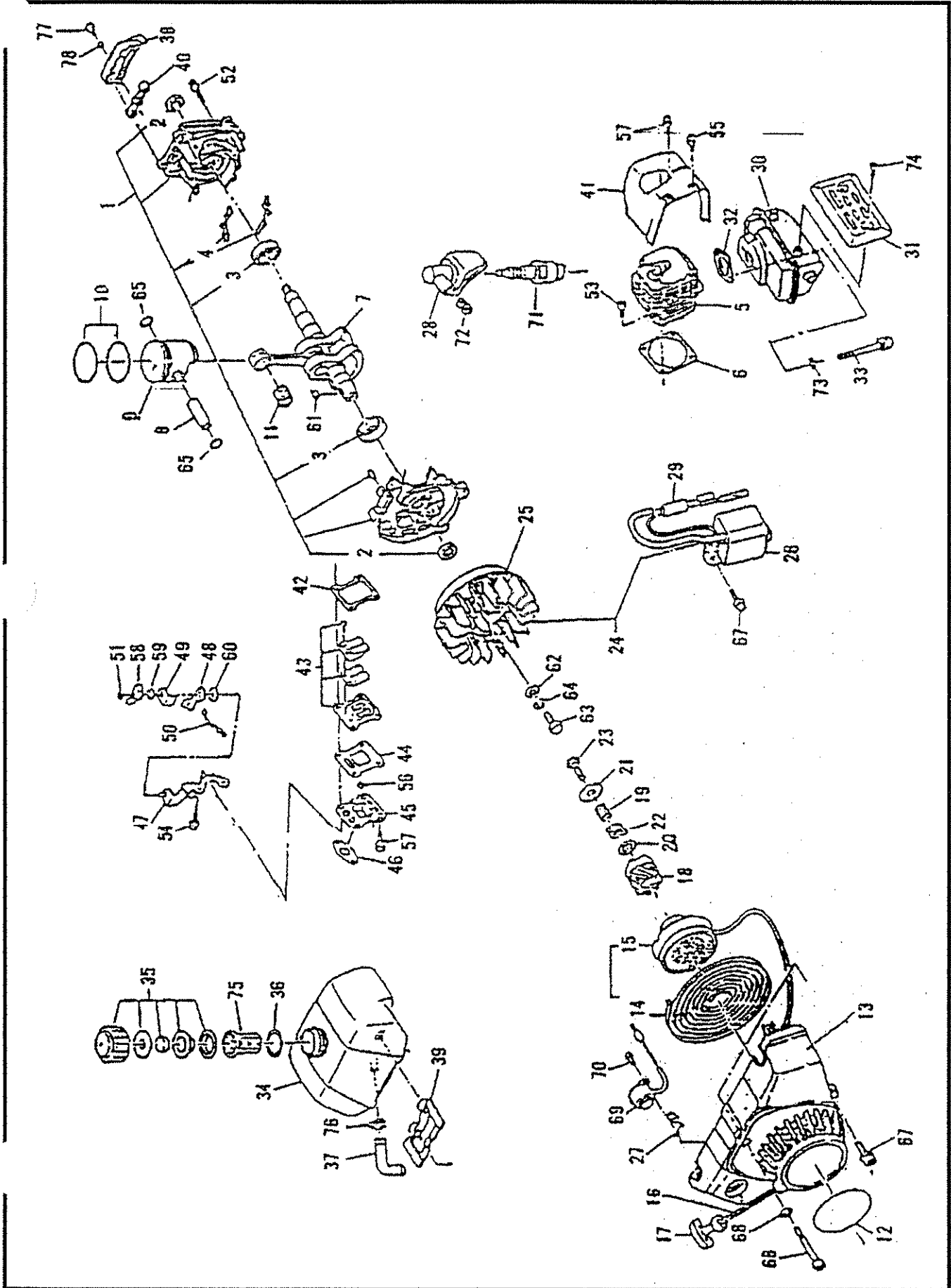
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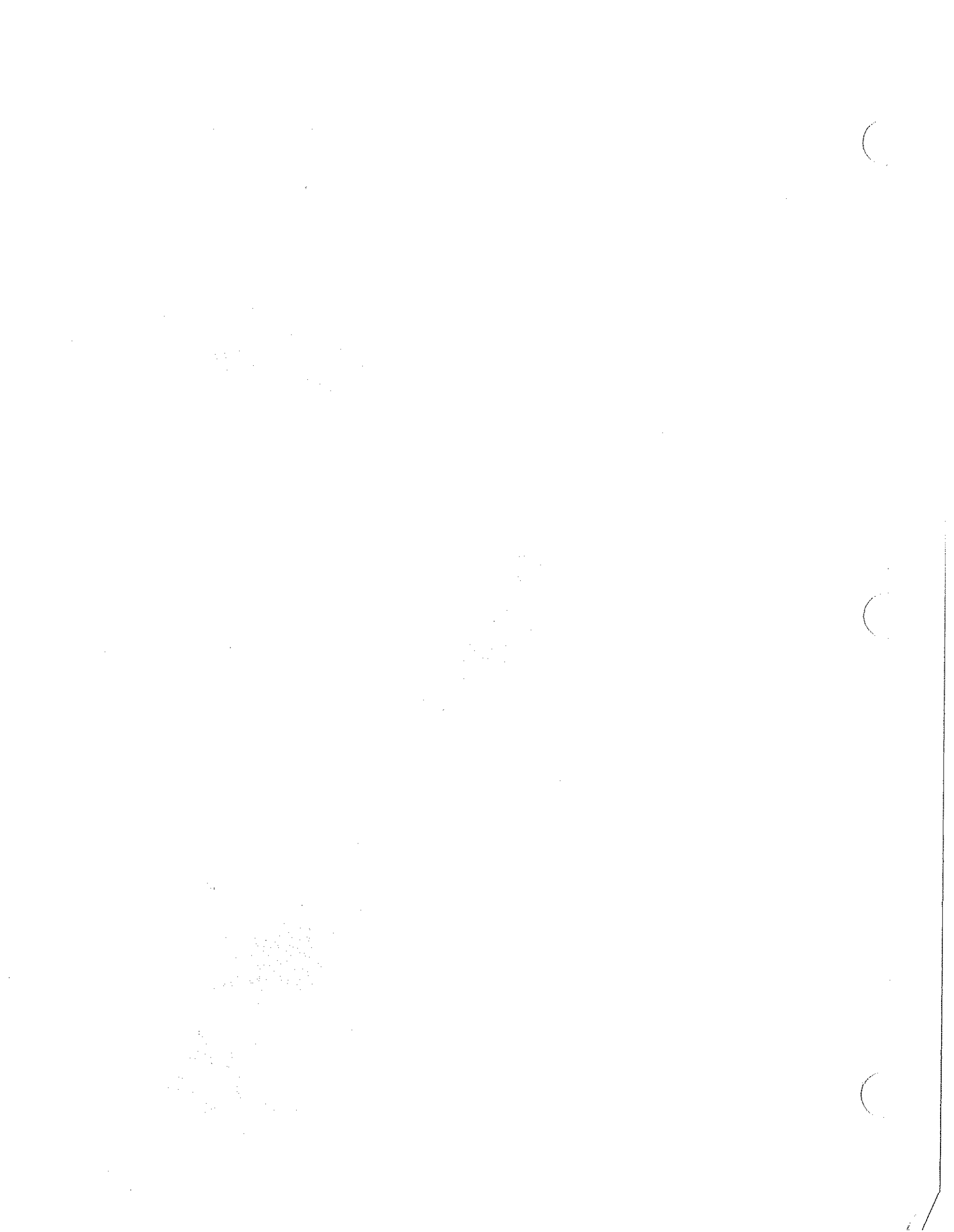
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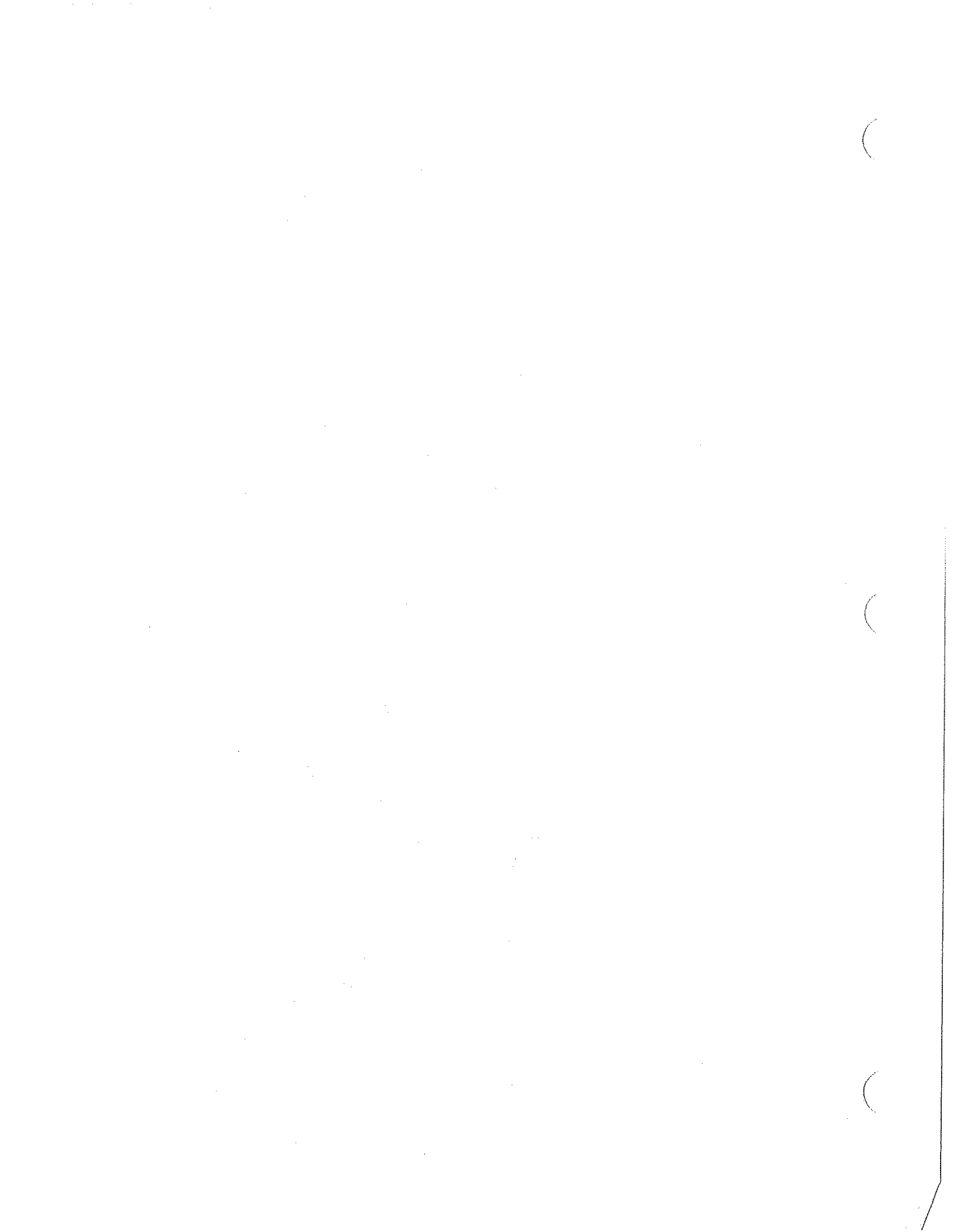




Engine Body

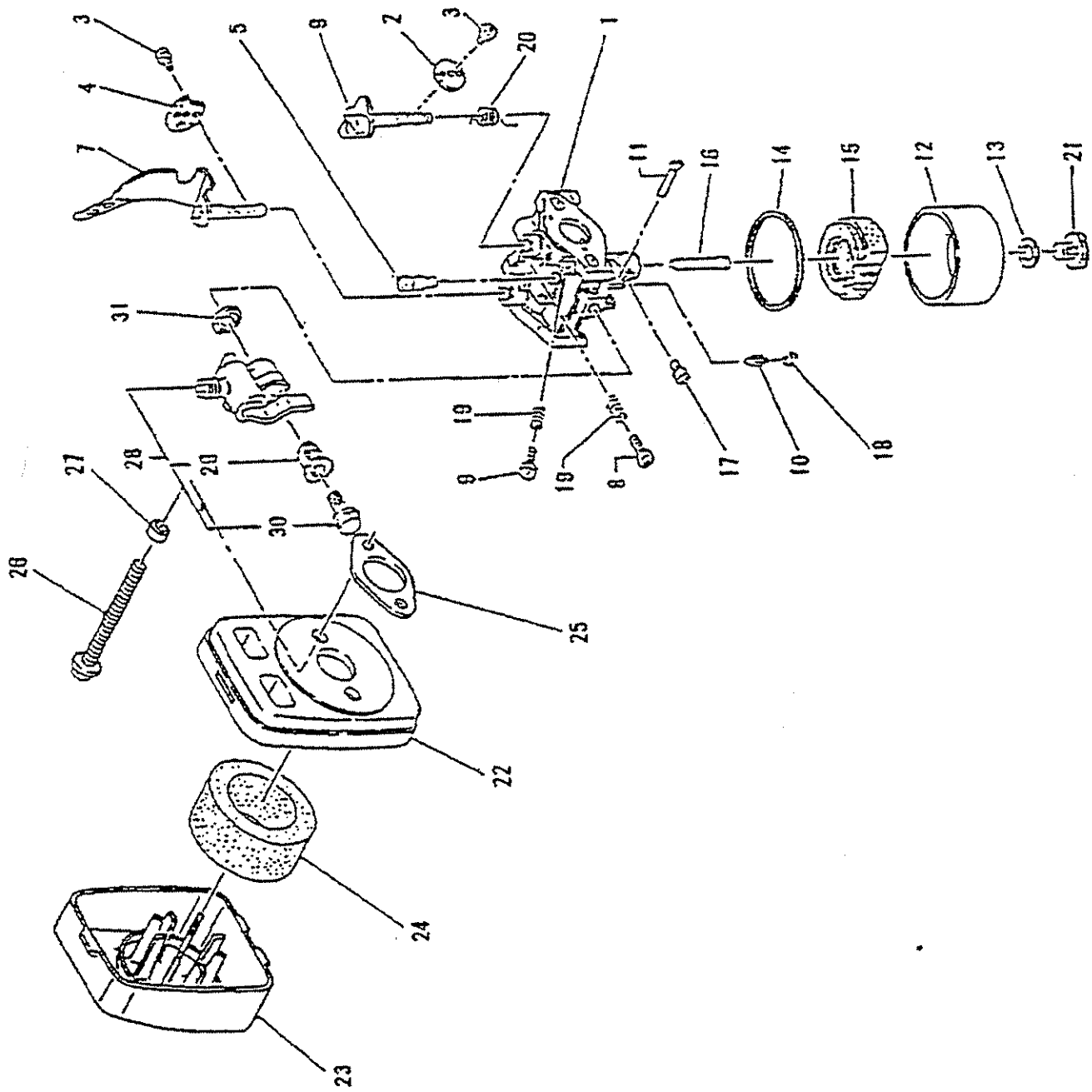
SDE041

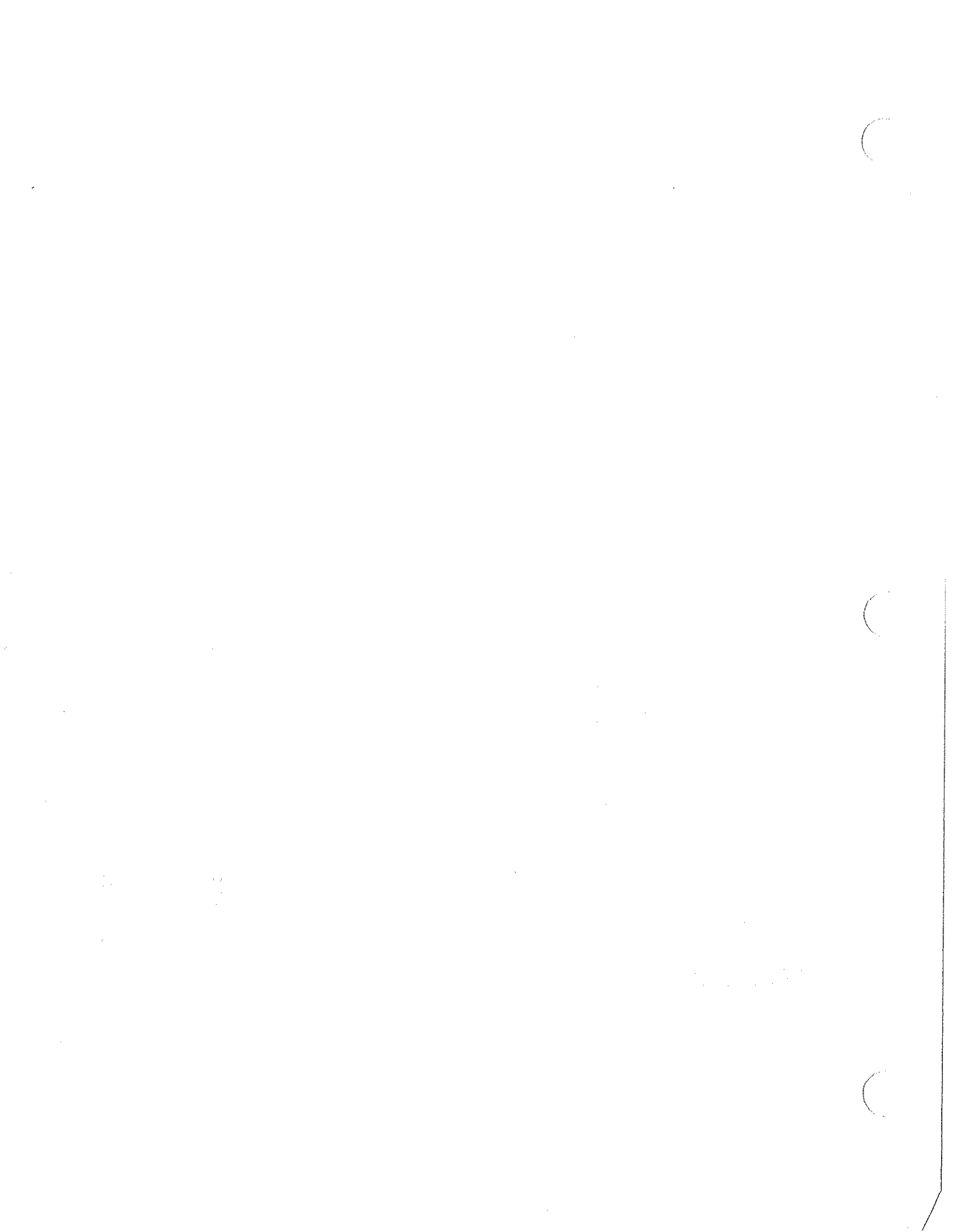
Ref. No.	Mfg.'s No.	Part Name	Our Part No.	Qty.	Ref. No.	Mfg.'s No.	Part Name	Our Part No.	Qty.
1	541 10050 00	Crankcase (incl. 2-4, 52)	6286	1	40	541 65011 00	Damper	4718	1
2	0440 15997 1	Oil seal (TC15257)	1212	2	41	541 55003 00	Cylinder cover	6308	1
3	0600 15988 0	Ball bearing (6202C3)	1213	2	42	541 35028 00	Gasket, lead bracket	6307	1
4	541 15012 00	Gasket, crankcase	4701	1	43	541 30070 00	Lead valve assembly	6304	1
5	541 15003 00	Cylinder	6289	1	44	541 35012 00	Gasket, insulator	6306	1
6	541 15005 00	Gasket, cylinder	6290	1	45	541 35033 00	Insulator	4719	1
7	541 20070 00	Crankshaft complete	4702	1	46	541 65023 00	Gasket, carburetor	4720	1
8	541 25003 00	Pin, piston	4703	1	47	541 40010 00	Lever plate complete	4721	1
9	541 25008 00	Piston	6293	1	48	541 45001 00	Control lever	4722	1
10	540 25000 00	Ring, piston	4704	2	49	541 45003 00	Plate, stop	4723	1
11	541 25013 00	Needle bearing (KTV101414)	6297	1	50	541 40020 00	Rod, carburetor	4724	1
12	541 95002 00	Label, model	4705	1	51	129 45001 03	Clip	4725	1
13	541 50120 00	Starter, rewind (incl. 14-23)	4706	1	52	0119 05994 0	Bolt (M5×30)	1215	4
14	541 50010 30	Spiral spring	6315	1	53	0119 06999 0	Bolt (M6×18)	4726	4
15	501 50010 10	Reel	6313	1	54	00435 0522 0	Screw assembly (M5×22)	4727	2
16	541 50011 40	Starter rope	6320	1	55	00437 0514 0	Screw assembly (M5×14)	6350	1
17	530 50021 10	Starter knob	6321	1	56	00217 0500 0	Nut (M5)	1112	2
18	541 50010 20	Ratchet	6314	1	57	00437 0520 0	Screw assembly (M5×20)	3578	3
19	541 50010 50	Friction spring	6317	1	58	0178 06001 0	Wing nut (M6)	4728	1
20	541 50012 20	Thrust washer	4707	1	59	0200 07001 0	Washer	4729	1
21	541 50010 60	Washer	6318	1	60	0217 06002 0	Friction washer	4730	1
22	541 50010 40	Ratchet guide	6316	1	61	00532 0310 1	Woodruff key	4731	1
23	524 50010 10	Screw	6319	1	62	0200 06992 0	Washer	7449	1
24	541 70030 01	Flywheel magneto (incl. 25, 26)	6337	1	63	00167 0616 0	Bolt (M6×16)	4732	1
25	541 70030 11	Flywheel	6338	1	64	00320 0600 0	Spring washer (M6)	1294	1
26	541 70030 21	Ignition coil	6339	1	65	0565 09999 0	Clip	4733	2
27	541 75001 00	Earth spring	4708	1	66	0119 05981 0	Socket head bolt	6347	1
28	541 75000 00	Plug cap	6335	1	67	0119 05979 0	Socket head bolt	6348	4
29	541 75003 00	Tube	6336	1	68	00310 0500 0	Washer	1183	1
30	541 30280 00	Muffler, exhaust	4709	1	69	0662 00987 0	Stop switch	4734	1
31	540 35024 00	Muffler cover	4710	1	70	0150 04998 0	Tapping screw	4735	2
32	530 35007 00	Muffler gasket	4711	1	71	0650 14971 0	Spark plug (BPM7A)	4736	1
33	0119 06983 0	Socket head bolt	4712	2	72	0654 00994 0	Plug cap spring	4737	1
34	541 65012 00	Fuel tank	4713	1	73	00310 0600 0	Washer	4738	2
35	510 60130 00	Fuel tank cap	6323	1	74	0140 05996	Screw (M5×15)	4739	2
36	551 65005 00	Gasket	4714	1	75	0641 27999 0	Fuel filter	4740	1
37	541 65002 00	Fuel tube	4715	1	76	0561 13998 2	Hose clamp	4741	1
38	541 65003 00	Tank bracket	4716	1	77	00117 0514 0	Bolt (M5×14)	4742	2
39	541 65019 00	Damper	4717	1	78	0230 05999 0	Spacer	4743	2



Carburetor and Air Cleaner

SDE041

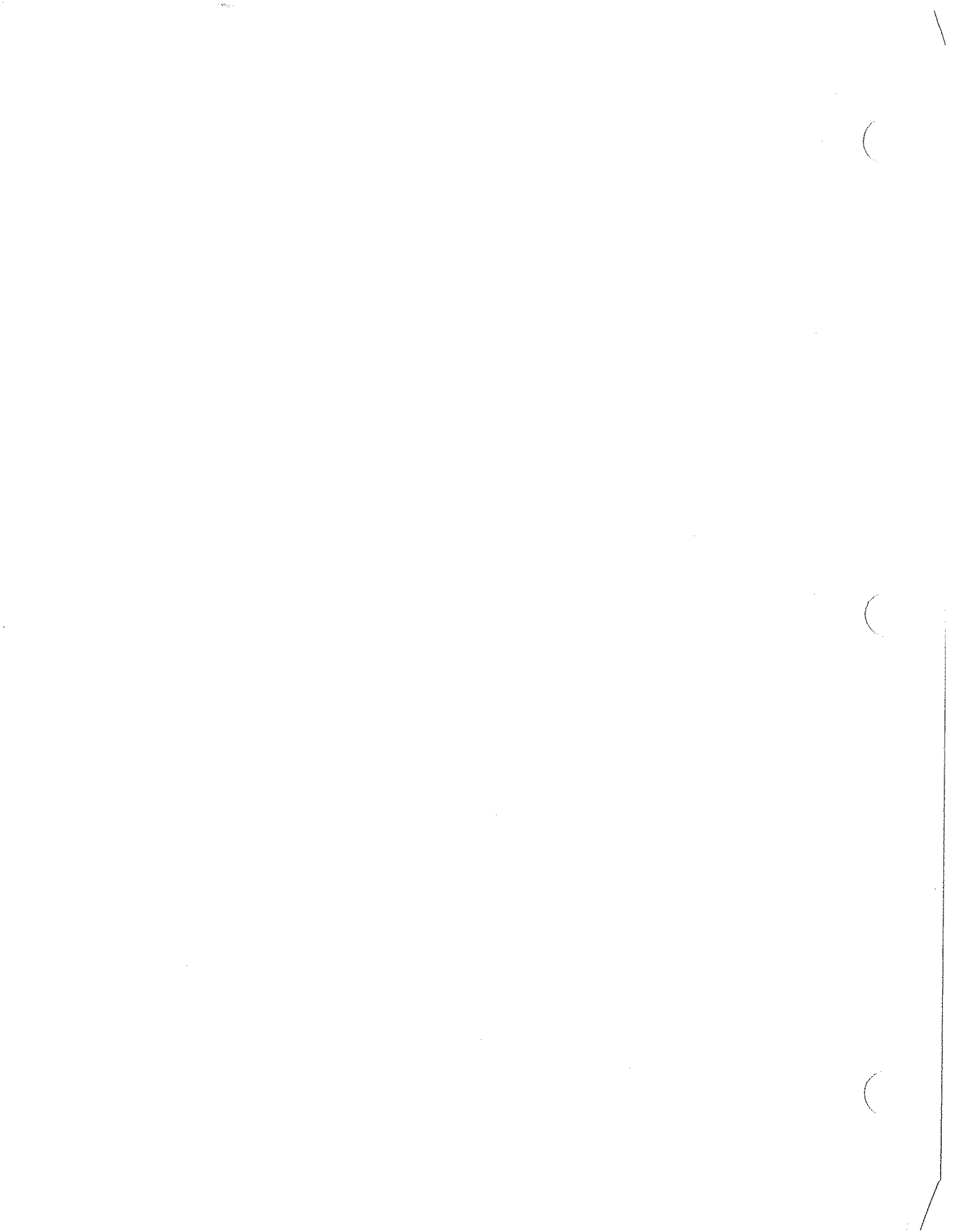


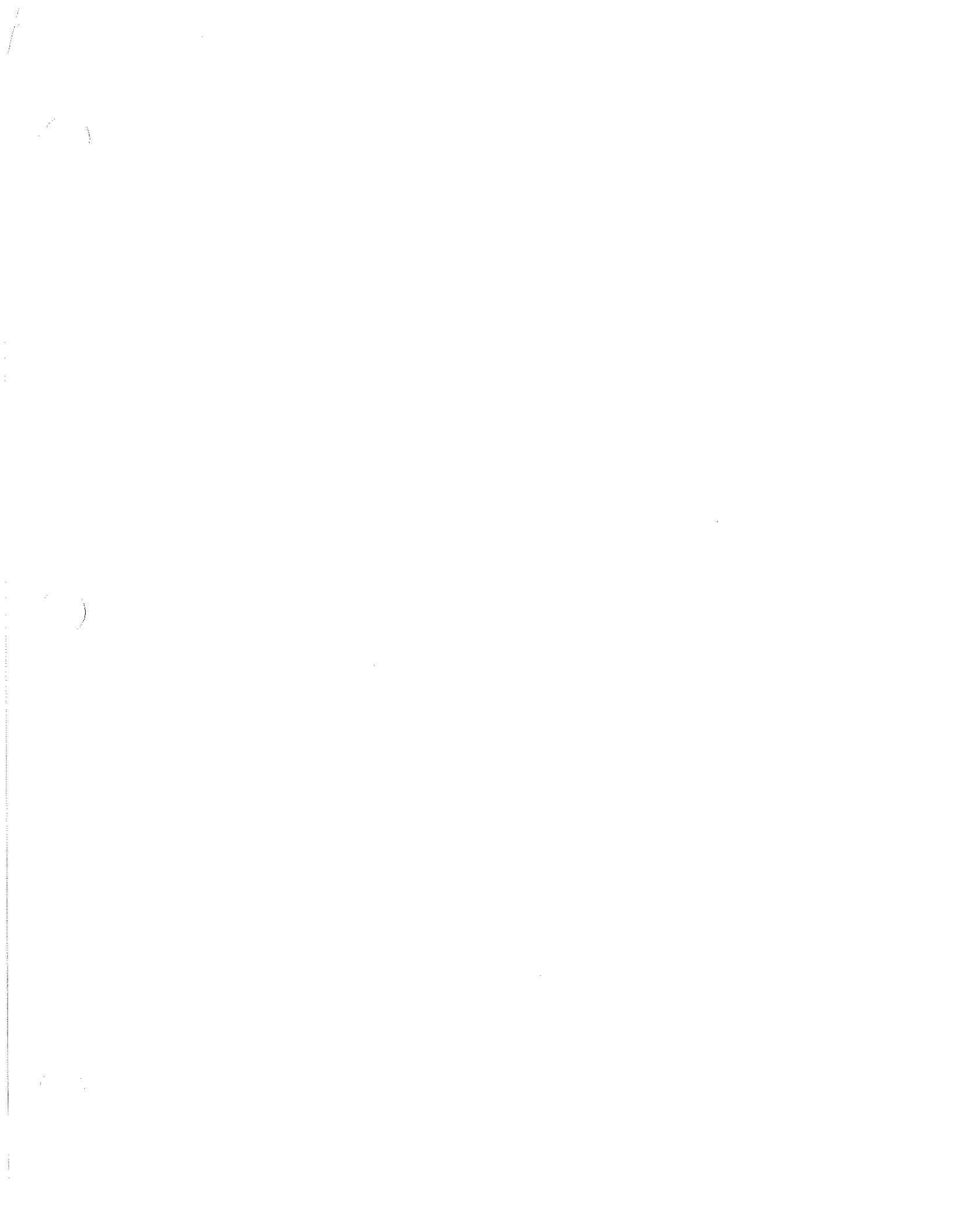


Carburetor and Air Cleaner

SDE041

Ref. No.	Mfg.'s No.	Part Name	Our Part No.	Qty.	Ref. No.	Mfg.'s No.	Part Name	Our Part No.	Qty.
1	541 60020 00	Carburetor (incl. 3-21)	4745	1					
2	541 60020 10	Throttle valve	4746	1					
3	541 60020 20	Pan head screw	4747	2					
4	541 60022 60	Choke valve	4748	1					
5	541 60022 50	Pilot jet	4749	1					
6	541 60021 50	Adjuster	4750	1					
7	541 60021 40	Choke shaft assembly	4751	1					
8	541 60022 30	Pan head screw	4752	1					
9	541 60021 30	Throttle shaft assembly	4753	1					
10	541 60023 10	Needle assembly ✓	4754	1					
11	541 60020 50	Pin	4755	1					
12	541 60020 30	Float chamber body	4756	1					
13	541 60022 40	Packing ✓	4757	1					
14	541 60021 10	Chamber packing ✓	4758	1					
15	541 60022 10	Float assembly	4759	1					
16	541 60022 20	Main nozzle	4760	1					
17	530 60180 20	Main jet (#70)	4761	1					
18	541 60020 60	Clip	4762	1					
19	804 60012 30	Spring	4763	2					
20	541 60020 40	Spring	4764	1					
21	541 60021 20	Bolt	4765	1					
22	541 35034 00	Air cleaner case	4766	1					
23	541 35035 00	Air cleaner cover	4767	1					
24	541 35009 00	Element	4768	1					
25	541 35041 00	Filter gasket	4769	1					
26	00437 0665 0	Screw assembly	4770	2					
27	0230 06982 0	Spacer	4771	2					
28	541 60100 00	Fuel cock (incl. 29-30)	4772	1					
29	541 65022 00	Filter	4773	1					
30	541 65021 00	Pipe bolt	4774	1					
31	690 45005 00	Seal washer	4775	1					





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